

AMENDMENTS TO THE CLAIMS:

The listing of claims replaces all prior versions and listings of claims in the application:

LISTING OF THE CLAIMS

1. (Original) A hinge comprising a first part and a second part connected together during moulding to allow relative pivotal movement between the parts, wherein the second part is moulded over the first part after moulding of the first part to form an interface between the second part and the first part at which said relative pivotal movement is allowed, and after moulding of the second part the second part shrinks in a controlled manner to provide a predetermined frictional force at the interface between the first part and the second part in order to resist said relative pivotal movement.
2. (Original) A hinge is claimed in claim 1, wherein the second part is moulded over the first part during shrinkage of the first part after moulding, such that shrinkage of said first part during moulding of the second part and the controlled shrinkage of said second part determines said frictional force at said interface.
3. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein the predetermined frictional force is generally constant over the extent of said relative pivotal movement.
4. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 3, wherein the interface is annular.
5. (Currently Amended) A hinge as claimed in ~~any of claim 1 to 3~~ claim 1, wherein the interface is shaped so that said predetermined frictional force changes in a controlled manner over the extent of said relative pivotal movement.
6. (Original) A hinge as claimed in claim 5, wherein said interface is elliptical.

7. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein said first part is resilient after moulding and is deformed at the interface during moulding and/or shrinkage of said second part, the resilience of said first part affecting the predetermined frictional force at said interface.

8. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein shrinkage of said second part is limited by the resilience of said first part, and the resilience of said first part and said second part at an equilibrium condition after moulding is complete controls said predetermined frictional force.

9. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein the first part and the second part have limiting means for limiting the extent of said relative pivotal movements between two limits of travel.

10. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein the first and the second parts have detent means operable to resist said relative pivotal movement out of at least a first relative orientation of the first and the second parts.

11. (Currently Amended) A hinge as claimed in ~~any of the preceding claims~~ claim 1, wherein said first part is a bearing member fixable relative to a pivotal axis and said second part is a supporting member allowed to pivot about said axis.

12. (Currently Amended) A method of moulding a two part hinge ~~comprising~~ including a first moulded part and a second moulded part connected together during moulding to allow relative pivotal movement between the parts, the method comprising:

 moulding the first part;

 moulding the second part over the first part after moulding of the first part to form an interface between the second part and the first part at which said relative pivotal movement is allowed; and

 after moulding of the second part, allowing the second part to shrink in a

controlled manner to provide a predetermined frictional force at the interface between the first part and the second part in order to resist said relative pivotal movement.

13. (Original) A method as claimed in claim 12, wherein the second part is moulded over the first part during shrinkage of the first part after moulding, such that shrinkage of said first part during moulding of the second part and shrinkage of said second part controls said predetermined frictional force at said interface.

14. (Currently Amended) A method as claimed in ~~any of claims 12 or 13~~
claim 12, wherein the predetermined frictional force is generally constant over the extent of said relative pivotal movement.

15. (Currently Amended) A method as claimed in ~~any of claims 12 to 14~~
claim 14, wherein the interface is annular.

16. (Currently Amended) A method as claimed in ~~any of claims 12 to 14~~
claim 12, wherein the interface is shaped during moulding so that said predetermined frictional force changes in a controlled manner over the extent of said relative pivotal movement.

17. (Original) A method as claimed in claim 16, wherein said interface is elliptical.

18. (Currently Amended) A method as claimed in ~~any of claims 12 to 17~~
claim 12, wherein said first part is resilient after moulding and is deformed at the interface during moulding and/or shrinkage of said second part, the resilience of said first part affecting the frictional force at said interface.

19. (Currently Amended) A method as claimed in ~~any of claims 12 to 18~~
claim 12, wherein shrinkage of said second part is limited by the resilience of said first part, and the resilience of said first part and said second part at an equilibrium condition after

moulding is complete controls said predetermined frictional force.

20. (Currently Amended) A method as claimed in ~~any of claims 12 to 19~~ ~~claim 12~~, wherein the first part and the second part are moulded with limiting means for limiting the extent of said relative pivotal movements between two limits of travel.

21. (Currently Amended) A method as claimed in ~~claim 20~~ ~~claim 12~~, wherein the first and the second parts are moulded with detent means operable to resist said relative pivotal movement out of at least a first relative orientation of the first and the second parts.

22. (Currently Amended) A method as claimed in ~~any of claims 12 to 21~~ ~~claim 12~~, wherein said first part is a bearing member fixable relative to a pivotal axis and said second part is a supporting member allowed to pivot about said axis.